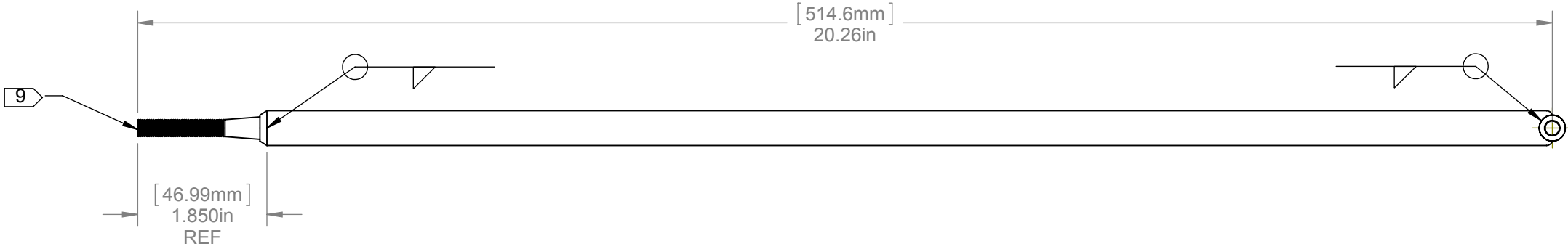
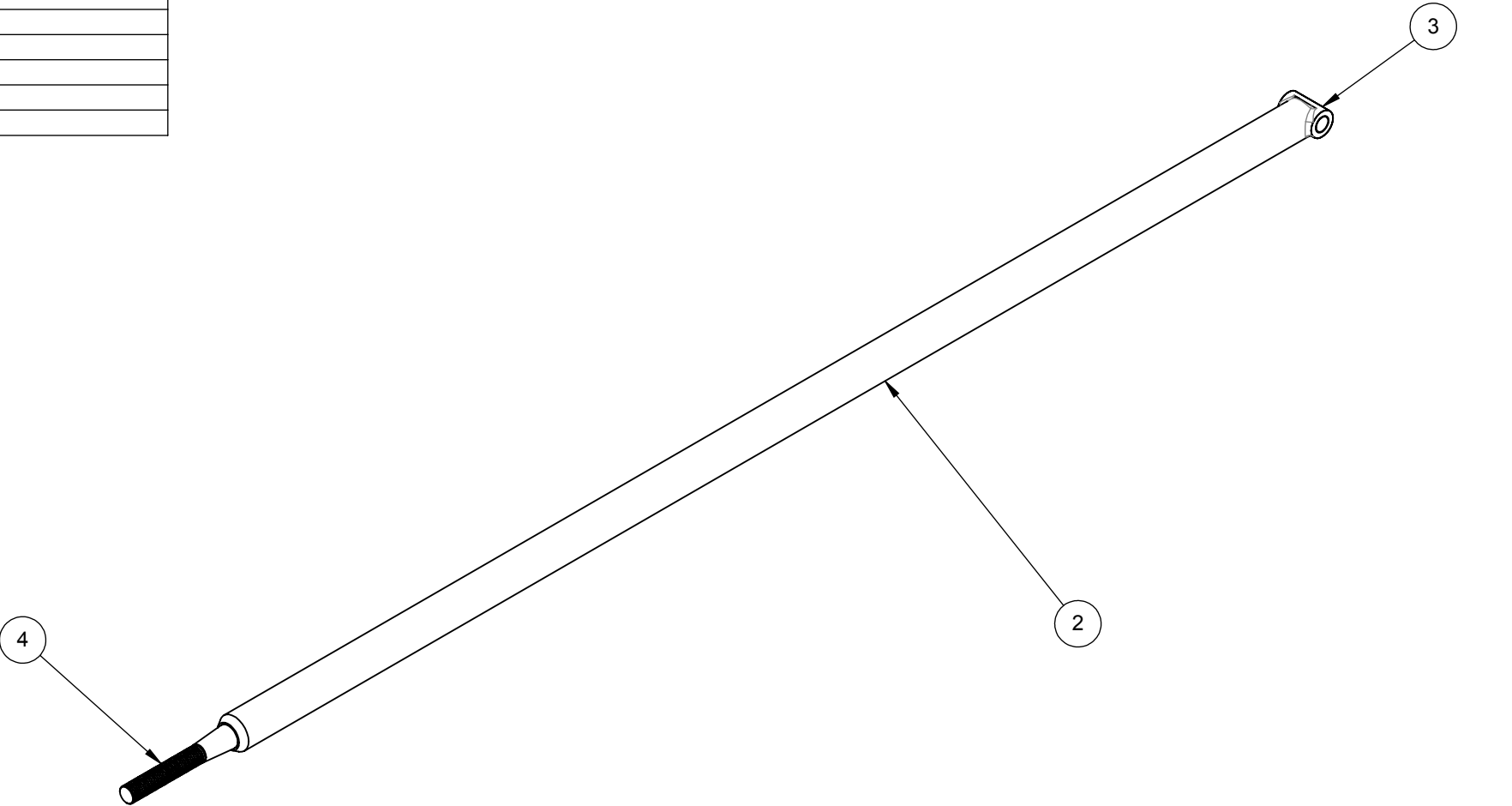


ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4978-041	STRUT ASSY
2	1	D4978-1	TUBE
3	1	D4978-3	TUBE
4	1	D4978-5	STRUT THREAD

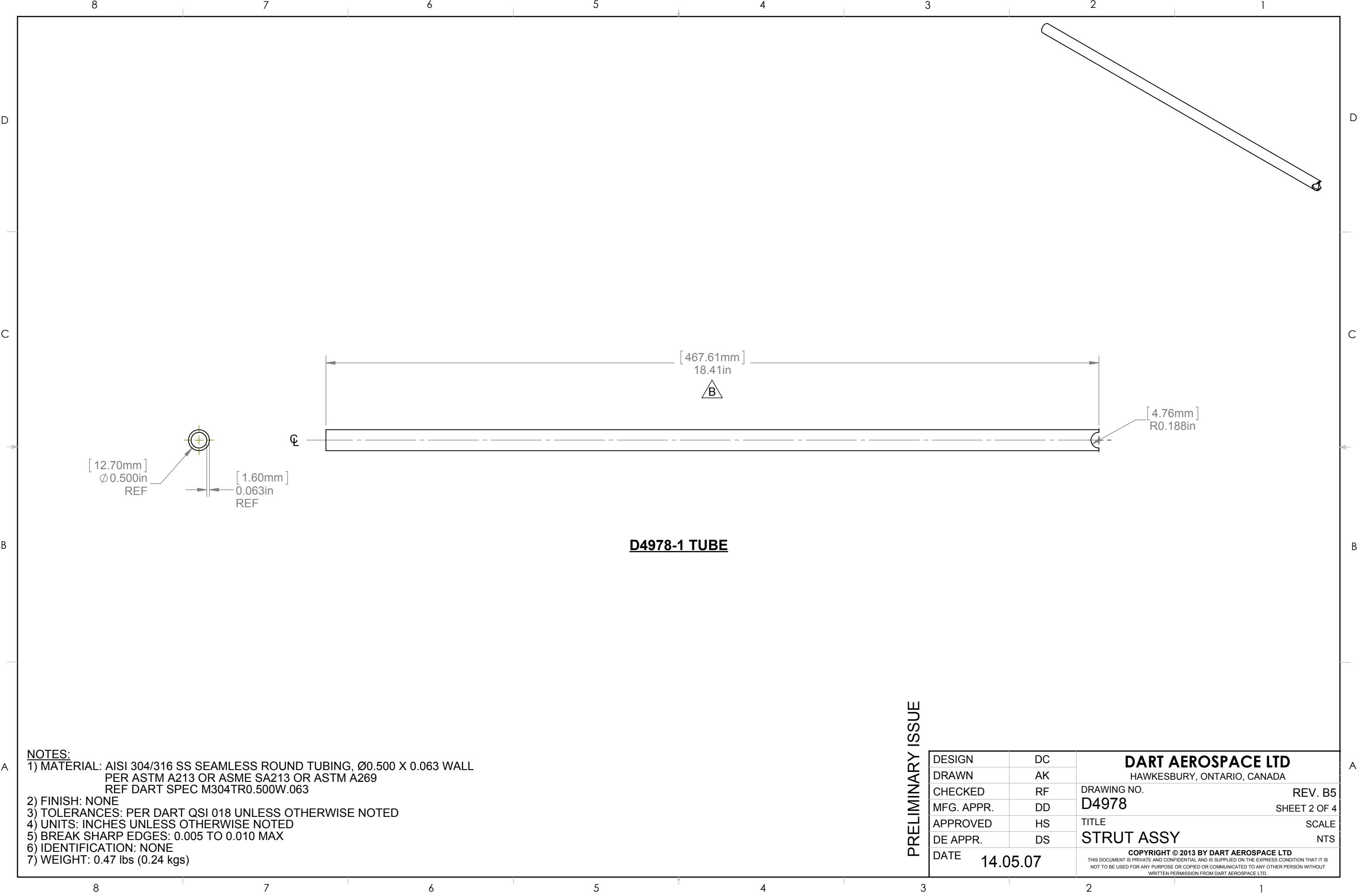


**D4978-041 STRUT ASSY**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4978-041", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
  - 7) WEIGHT: 0.52 lbs (0.25 kgs)
  - 8) WELD PER DART QSI 004
  - 9) MASK THREAD PRIOR TO FINISH

PRELIMINARY ISSUE

B	REVISED LENGTH OF D4978-1 (ZN C4-2)	AK	14.05.06
A	NEW ISSUE	DC	13.11.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. B5
MFG. APPR.	DD	<b>D4978</b>	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>STRUT ASSY</b>	NTS
DATE	14.05.07	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

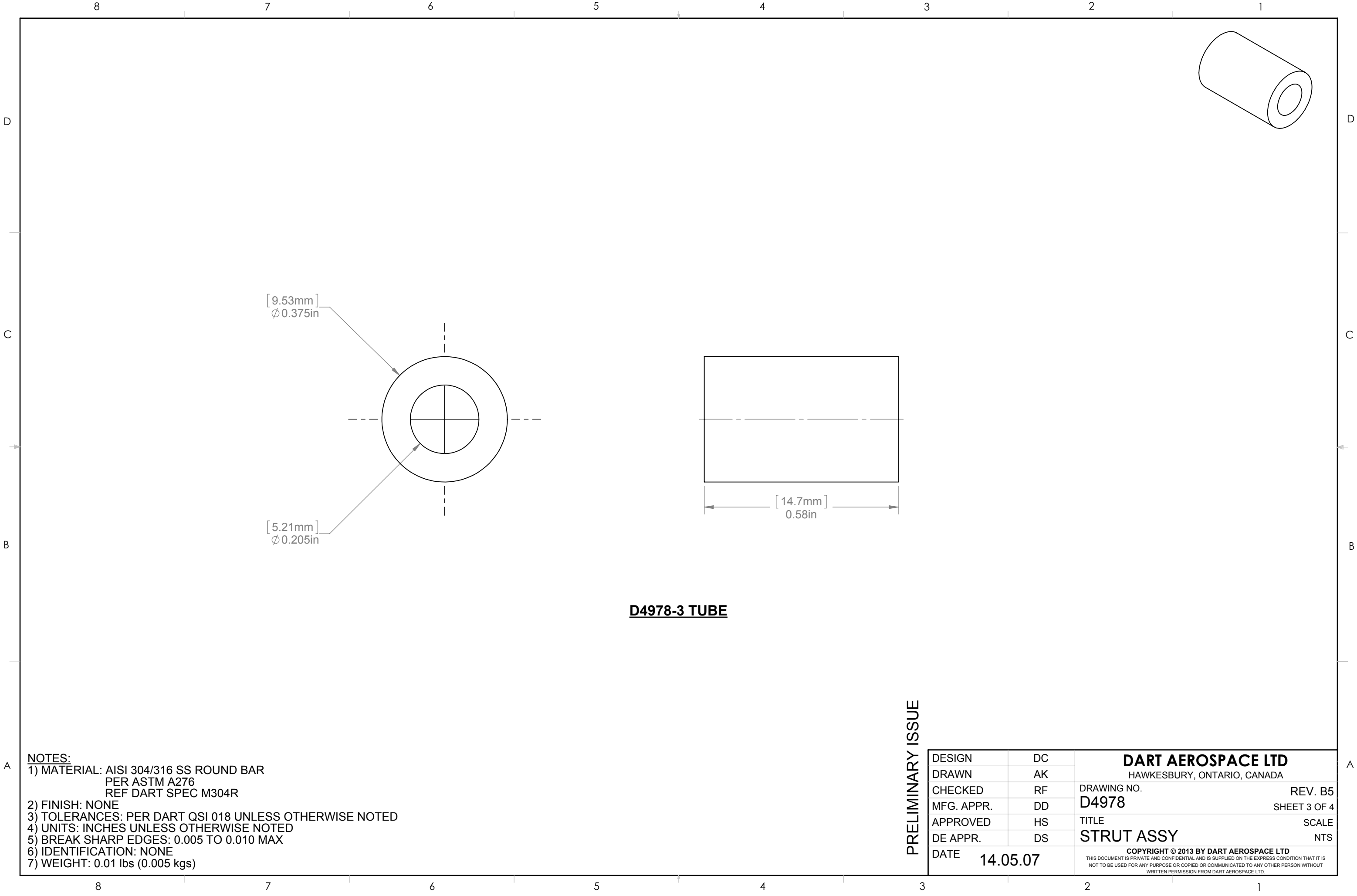


**D4978-1 TUBE**

- NOTES:**  
1) MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING, Ø0.500 X 0.063 WALL  
PER ASTM A213 OR ASME SA213 OR ASTM A269  
REF DART SPEC M304TR0.500W.063  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.47 lbs (0.24 kgs)

PRELIMINARY ISSUE

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. B5
MFG. APPR.	DD	<b>D4978</b>	SHEET 2 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>STRUT ASSY</b>	NTS
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**D4978-3 TUBE**

PRELIMINARY ISSUE

